



Dart Aerospace Ltd.
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D3578-041
Job Sheet 183364



Part No: D3578-041

Job Qty: 20 ea

Part Name: Doubler



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/17/18

Job Tracking No:

Due Date: 9/28/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A IPP: A 07.04.11 New issue EC IPP RevB 10.10.21 remove D3569-1 DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		9/28/18	0.00	0.00	Start Up Waterjet		<i>JS</i> 8/29/20
100	Waterjet	20 pcs		9/28/18	0.00	0.41	Waterjet1		<i>JS</i> 8/29/20
110	QC	20 pcs		9/28/18	0.00	0.00	QC2 Waterjet-2		<i>JS</i> 8/29/20
120	QC	20 pcs		9/28/18	0.00	0.00	QC8-3		SEP 21 2018 68
130	Small Fab	20 pcs		9/28/18	0.00	0.34	Small Fab-4		<i>JS</i> 8/29/20
140	QC	20 pcs		9/28/18	0.00	0.00	QC5		SEP 24 2018 68
150	HandFinish	20 pcs		9/28/18	0.00	0.21	HandFinish1		<i>D.R.</i> 18/09/20
160	QC	20 pcs		9/28/18	0.00	0.00	QC7-2		SEP 24 2018 68
170	Small Fab	20 pcs		9/28/18	0.00	0.34	Small Fab-4		<i>JS</i> 8/29/20
180	QC	20 pcs		9/28/18	0.00	0.00	QC5		SEP 25 2018 68
190	Packaging	20 pcs		9/28/18	0.00	0.00	Packaging3-1		9-89
200	QC21-SA	20 Ea		9/28/18	0.00	0.00	QC21		SEP 28 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.080	6061-T6 .080 Sheet	.1400 sf (.007 ea)	90-Start up Operation	<i>JS</i> 8/29/20
MS20426AD3-3	Rivet	40 Ea (2 ea)	170-Small Fab	5018535
MS21075L3	Nut Plate	20 Ea (1 ea)	170-Small Fab	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.080	0	88	0
170-Small Fab	MS20426AD3-3	40	3,509	0
	MS21075L3	20	742	0

Part Specifications

Specifications could not be found.

Plex 9/17/18 10:16 AM Dart.Gagnon.Michelle



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Container No: S112283



Part: D3578-041

Job No: 183364

Serial No/Batch: S112283

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/20/18

